HYBRID INVERTER

USER MANUAL

LXP-LB-US 12K











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1.Safety

General Safety Instructions

The inverter has been designed and tested strictly according to international safety regulations. Read all safety instructions carefully prior to any work, and observe them at all times when working on or with the inverter. The operator(system design, installation, operation, setting and configuration, maintenance, etc.) must be qualified personnel. Incorrect operation or work may cause:

- ---injury or death to the operator or a third party; or
- ---damage to the inverter and other properties belonging to the operator or a third party.

Important Safety Notifications

There are many safety issues that need to be carefully noticed before, during and after the installation, as well as in future operation and maintenance. The following are important safety notifications for operator, owner and user of this product to use it safely and appropriately.

▲ DANGER Dangers of High Voltages and Big Current

- *Please turn-off the PV switch/battery breaker/ AC switch/battery before and during the installation to avoid electric shock.
- *Do not open the inverter, connect or disconnect any wires (PV, battery, grid, communication etc.) when it's working to avoid electric shock.
- *Do not operate the inverter when it's working. Only the LCD and buttons can be touched in limited cases by qualified personnel, other parts of the inverter can be touched only when the inverter is totally shutdown.
- *Make sure the inverter is well grounded. The operator should make sure they are well protected by reasonable and professional insulation measurements (e.g. personal protective equipment (PPE)).
- *Verify the relevant existing wiring on site of the installation is under good condition before installation, operation or maintenance.
- *Ensure the connections of PV strings, battery, and grid are secure and firm enough to prevent damages or injuries caused by bad connections.

Avoid misoperation and Inappropriate Usage

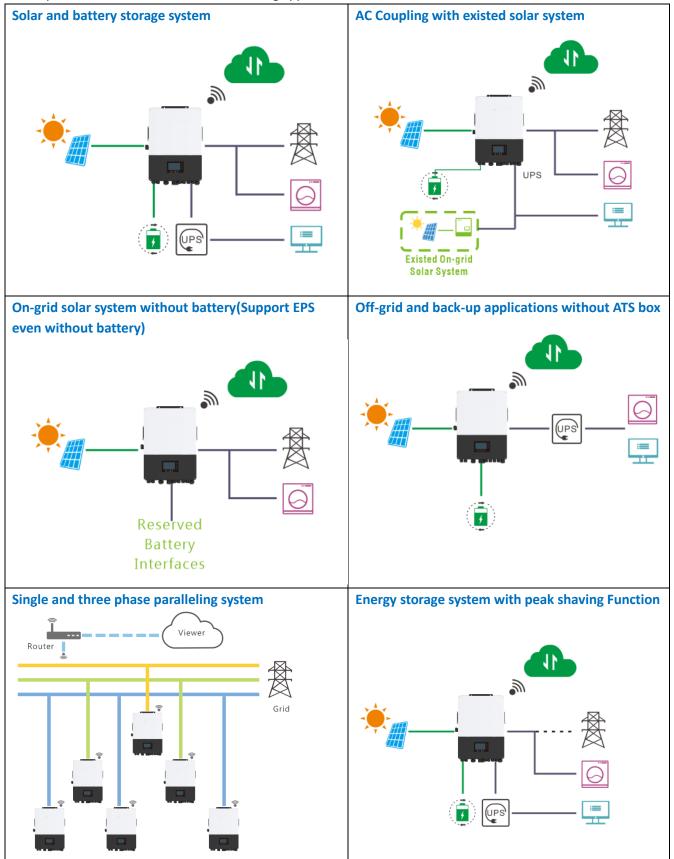
- *All connections must be in accordance with local and national regulations and standards.
- *The inverter can only be interconnected with the utility grid after getting permission from grid company.
- *The inverter system should be installed in a proper position and location as required in this manual.
- *Please keep children and pets away from touching or misoperating the inverter and relevant system.

NOTICE

- *Please carefully read this manual before any work is carried out on this inverter.
- *A qualified personnel should have had training in installation and commissioning of electrical system as well as dealing with hazards. They also should have a good understanding of this manual and other relevant documents, and be familiar with local regulations and directives.

2. System Application

This hybrid inverter is suitable for the following applications:



3.Installation

3.1 **Packaging List**

When opening the box, please check and make sure all the items below are present and have no visual damage.



3.2 Location Selection and Installation

3.2.1 Requirements for installation location

a.The wall for mounting should be strong enough to bear the weight of inverter .

b.Please maintain the minimum clearances below for adequate heat dissipation.



Figure 3-2 Installation space requirments

c. Never install the inverter in a place with direct sunlight, rain or snow. Please refer to below figure and select a well shaded place or install a shed to protect the inverter from direct sunlight, rain and snow etc. PROTECT the LCD screen from excessive UV exposure

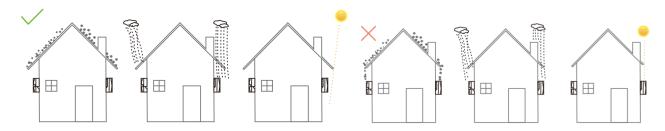


Figure 3-3 Installation place selection requirments

d. The inverter should be installed upright on a vertical surface.

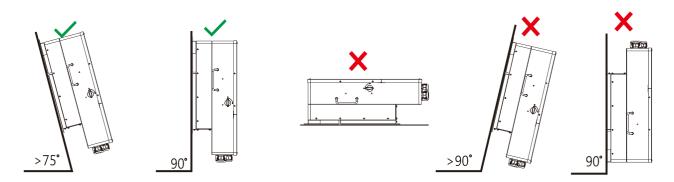
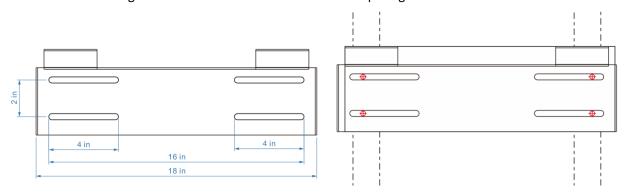


Figure 3-4 Installation requirments

3.2.2 Installing the inverter

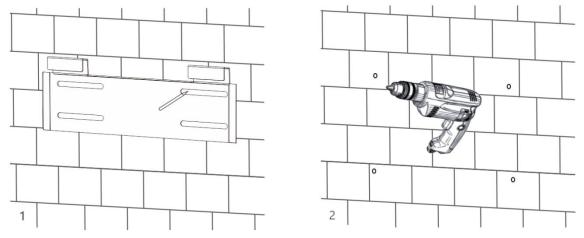
The inverter is wall-mounted type, should be installed on a vertical, solid mounting surface, such as wood studs, brick or concrete wall. Two or more persons may be needed to install the inverter due to its weight.

The slots on mounting bracket can accommodate various stud spacing from 12inch to 16inch.

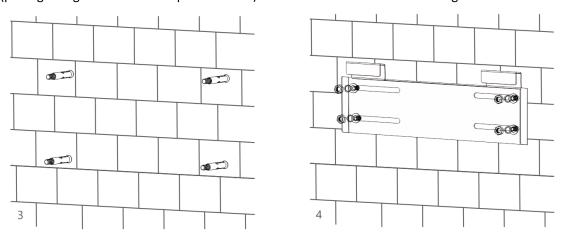


The mounting steps are as below: (Use brick wall as example)

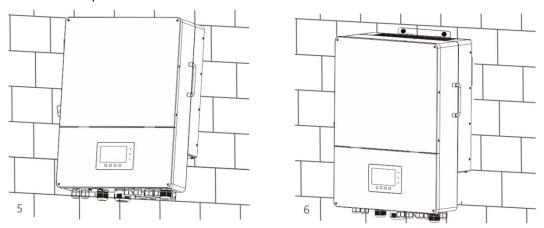
Step1. Mark the positions of drill holes with the mounting bracket, then drill 4 holes of 8mm(5/16inch) diameter and make sure the depth of the holes is deeper than 50mm(2inch).



Step2. Install the expansion bolts into the holes and tighten them, then use the corresponding nuts and washers (packaged together with the expansion bolts) to install and fix the wall-mounting bracket on the wall.



Step3. Hang the inverter onto the wall-mounting bracket and lock the inverter on the wall using 2 self-tapping screws on the top of the inverter.



For installation on wood studs,

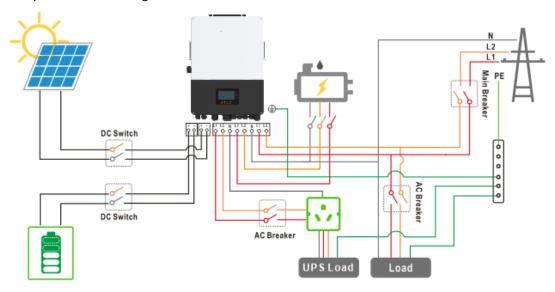
Fasten the mounting bracket on the studs with 4 wood screws, then hang the inverter onto the bracket and lock the inverter on the wall with 2 self-tapping screws.

Please note that the wood screws and self-tapping screws are not provided with the inverter. Installers need to prepare the screws before installation.

3.3 Connection Overview

3.3.1 System Connection

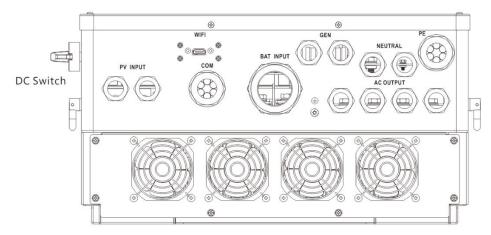
A complete system overview diagram is as below:



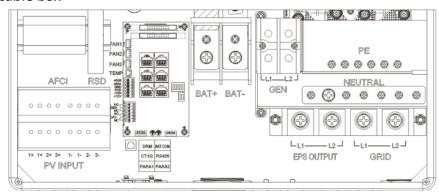
Please prepare breakers as per the suggestion below before the wiring of this inverter,

reads propare a camera as per une suggestion action a silver une united silver.		
Inverter model	12k	
PV Breakers(2Px3)	MPPT1: 600V/40A(two strings)	
	MPPT2: 600V/20A	
	MPPT3: 600V/20A	
Battery Breaker(2P)	100V/300A	
Grid Breaker(2P)	200A/240Vac when ups is used for whole home backup	
	70A/240Vac when ups is used for partial load backup	
Load Breaker(2P)	200A/240Vac when ups is used for whole home backup	
	70A/240Vac when ups is used for partial load backup	
Geneartor breaker 100A		

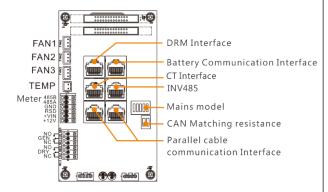
Overview of Connection Ports



Overview of the cable box



Communication ports overview



- 1 DRM port(Applied only in AU)
- 2 Battery communication port(CAN&RS485) please check Chapter 3.5.2 for Pin definition
- (3) CT Interface please check Chapter 3.6.4 for CT connection
- 4 INV 485: Debugging port
- (5) Parallel communication port please check Chapter 3.9 for Parallel connection
- 6 FAN1/2/3
- **7 TEMP:** Connection for temperature sensor of lead-acid battery
- (8) Meter 485B&485A: For Meter communication
- (9) VIN/+12V: Connect a outside emergency switch on these 2 terminals
- (10) **CAN Matching resistance:** Set DIP switch when use inverters in parallel
- 11) Mains model: DIP for grid type selection
- ② **GEN(NO, NC)**:Connection for generator auto-start function
- (13) **DRY(NO,NC**): reserved

3.4 PV Connection

PV connection of this hybrid inverter is same as traditional on-grid solar inverter (string inverter).

⚠ WARNING

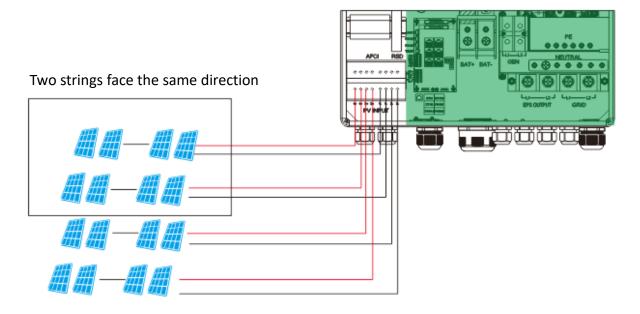
* Please check the lowest ambient temperature of the location of the installation. The rated Voc on solar panel nameplate is obtained at 25° C temperature. Solar panel Voc will increase with the decreasing of ambient temperature. Please ensure the Max.solar string voltage corrected at the lowest temperature not exceed the inverter max input voltage 550V for safe.

Cable Requirement:

Cable Size	Minimum Voltage	Torque for cable connection
12-10 AWG(4 - 6 mm2)	600V	

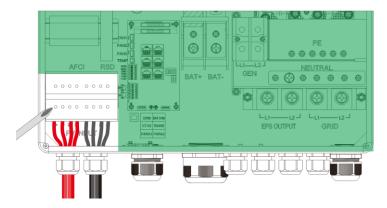
NOTICE

- 1. The inverters has triple MPPTs. For MPPT1, users can connect two strings. For MPPT2 and MPPT3, users can connect one string.
- 2. When users connect 2 strings to MPPT1, make sure the open voltage is same and the two strings face the same direction. The inverter will limit the total MPPT1/MPPT3 input current to 27A/15A/15A automatically.
- 3. The inverter will limit the max solar input power to 18kW totally.



Steps for PV connection

- a. Strip off 1/4-5/16 inch (6^8mm) insulation on the PV string positive and negative conductors.
- b. Use wire ferrules for PV string conductors if they are stranded wire type.
- c. Insert the conduit fitting to the opening for PV connection and tighten it from inside using the counter nut.
- d. Route the PV conductors through the conduit and conduit fitting into the inverter.
- e. Pass the PV positive cable through the AFCI module, PV negative cable through the RSD magnetic rings inside the inverter, then connect the conductors to the terminal block for PV connection in accordance with the marking.



- f. secure the cable gland in place.
- g. Ensure that the cables are connected correctly and securely. Then take appropriate measures to ensure that the conduit and conduit fittings are fastened reliably, and seal the cable entry holes.

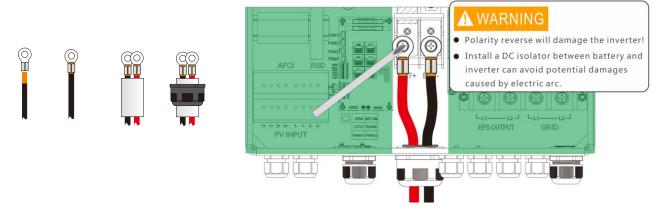
3.5 Battery Connection

3.5.1 Battery power cable connection

Cable Requirements:

Model	Cable Size	Minimum Voltage	Torque for cable connection
12K	3/0-4/0 AWG(85-100 mm2)	600V	

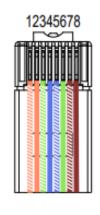
- Step 1: Strip 1/4-5/16inch(6-8mm) insulation from the cable end and crimp OT rings for the cable ends.
- Step 2: Route the battery power cable through the cable gland, connect positive to BAT+, negative to BAT-.
- Step 3: Secure the conduit fitting to the enclosure using the counter nut.
- Step 4: Fasten the OT rings of battery positive and negative cables to the lugs according to the marking.
- Step 5: Fix the cable gland in place.

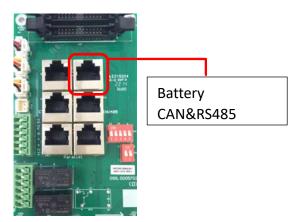


3.5.2 Battery communication cable connection

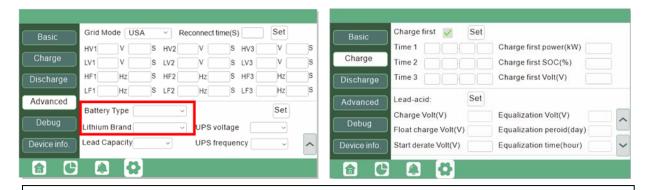
A correct battery communication cable must be used to connect the battery to the inverter when users choose lithium-ion battery type. The battery communication port on inverter is a RJ45 socket, Pin for the RJ45 plug of the communication cable is as below. Make the communication cable according to the below inverter Pin and the correct pinout of communication port on battery. The inverter supports both CAN and RS485 communication.

Pin	Description	
1	NC	
2	GND	
3	NC	
4	CAN H	
5	CAN L	
6	NC	
7	BAT RS485 A	
8	BAT RS485 B	





After battery power cable and communication cable connection, users need to enter Advanced program and choose Battery Type and Lithium Brand on the inverter LCD



NOTICE For Li-ion battery

- 1.Please make sure the lithium-ion battery to be used is compatible with Luxpower inverters. Please contact your distributor for updated battery compatible list.
- 2. If you are using multiple battery modules with the inverter, the inverter communication cable must be connected to the master battery. Please check with your battery supplier for battery master and slave settings.

For Lead-acid battery

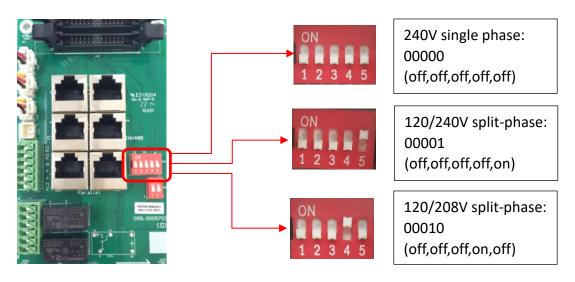
- 1.The temperature sensor for lead-acid battery is optional. If you need it, please contact distributor for purchasing.
- 2. There are three stages for lead-acid battery charging. For charging/discharge related parameters, please check charge/discharge setting page.

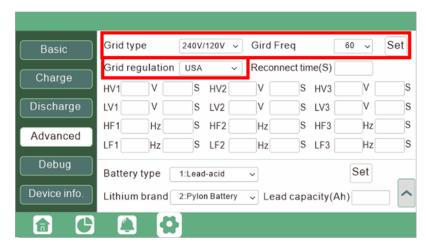
3.6 Grid&EPS load Connection

3.6.1 Grid type selection

The inverter can be used with 120/240V split-phase, 120/208V split-phase, and 240V single phase service. You can choose the grid type by LCD. If you are going to use the inverter with 240V single phase supply, please contact Luxpowertek or your supplier for the correct connection diagram.

The inverter has passed the main grid-connection regulations in the US(IEEE1547, CA Rule21, HECO Rule 14H, etc.). Users can choose different Grid Type by setting the DIP and choosing that in Advanced program as below:

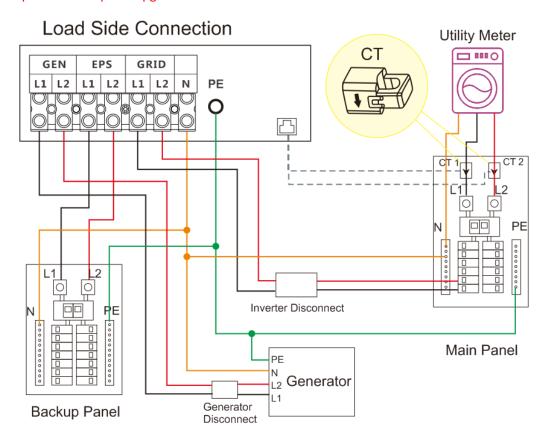




3.6.2 Grid and EPS load connection for split-phase service

Connection diagram for 120/240V is as below. The connection diagram for 120/208V split phase service is roughly the same except that generator is not supported.

The inverter can be connected to the load side of the service disconnecting means if the busbar rating in the main panel can meet the NEC705.12(B)(3) requirements. Otherwise, a Line side connection can be made to avoid an expensive main panel upgrade.

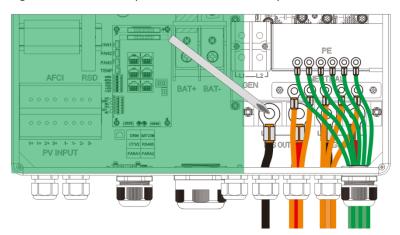


3.6.3 AC cable connection

Cable Requirement:

Cable Size	Cable Diameter	Minimum Voltage	Torque for cable connection
8-7 AWG(8 - 10 mm2)	5-10mm	600V	

- a. Strip off 5/16-3/8inch(8~10mm) insulation sleeve on the cables.
- b. Use wire ferrules if the cables are made of find stranded wires.
- c. Secure the conduit fitting to the enclosure using the counter nut of the fitting.
- d. Fasten the grid and EPS load cables to the terminal block in accordance with the markings.
- d. Secure conduit to the conduit fitting.
- e. Checks that the cables are connected correctly and securely, then take appropriate measures to ensure that the conduit and conduit fitting are secured reliably, and seal the cable entry holes.



3.6.4 CT/Meter Connection

To measure the power import from and export to the grid, a pair of CTs or one triphase meter must be installed at the service entry point in or near the main service panel. We standard supply 2 CT for one inverter.

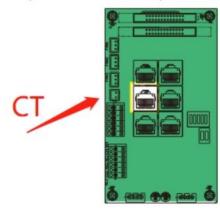
CT Port Pin definition

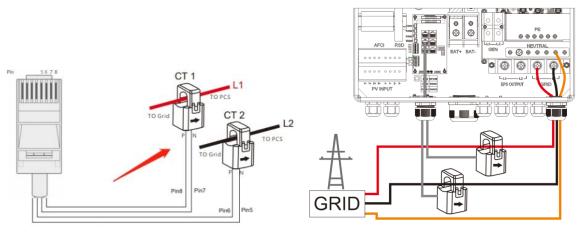
The CT interface for 2 CTs connection is a RJ45 port ,we have made a RJ45 plug on those 2 CTs in advance,so you can connect it to port directly.

The communication port for communicate with CT clamp is as below:



Pin	Function Description
1-4	reserve
5	CT2N
6	CT2P
7	CTIN
8	CT1P





Please refer to the above connection diagram for the correct positions of CTs. Please clamp the 2 CTs on the L1 and L2 wires at the service entry point in the main service panel. The arrows on the CTs must be pointed to inverter side.

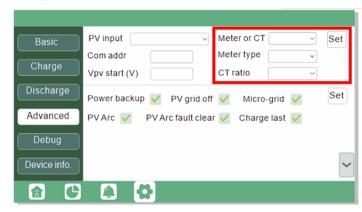
CT Clamp Ratio

The Luxpower inverters support two ratios of CT clamp- 1000:1 and 3000:1. The CT ratio of the CTs in the accessory bag is 3000:1. If you are using a 3rd party CT, please ensure the CT ratio is either 1000:1 or 3000:1, and then select the correct CT ratio setting in the inverter monitor page or on inverter LCD.

Extend CT clamp cable

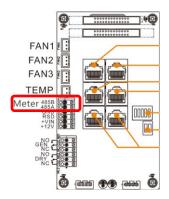
The CT wires can be extended with a common Ethernet cable if the length is not enough. A RJ45 adapter is needed for the extending. The CT wires can be extended up to 300ft(around 100m).





Meter Connection

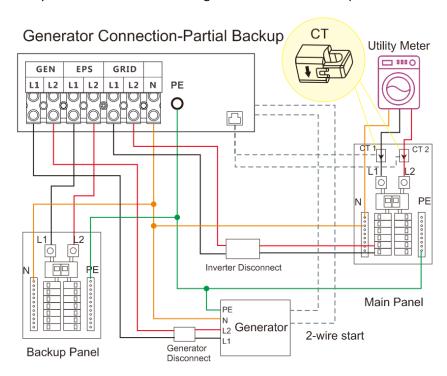
Currently only EASTRON SDM630-Modbus meters can be used. If you need to use meter for import/export detection instead of CTs, you need to connect it to the Meter 485A and 485B terminals on the inverter, please contact Luxpowertek for detailed guideline.

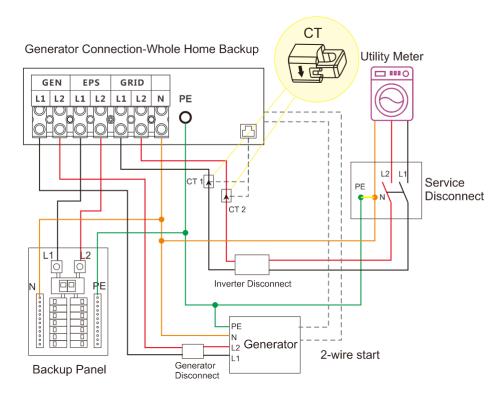


3.7 Working with Generator

3.7.1 Generator system connection

This hybrid inverter can work with generator. There are Gen ports on the inverter for generator connection.

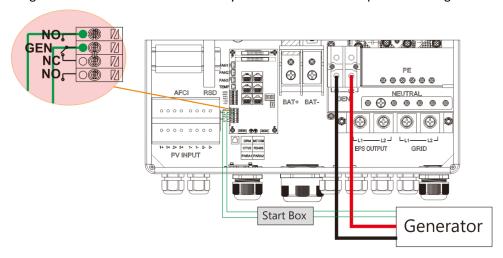




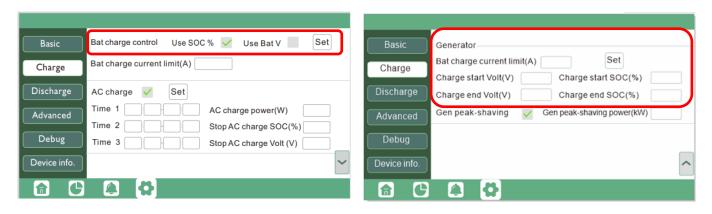
When generator is started, all the critical loads and non-critical loads will be supplied by the generator. Meanwhile battery will also be charged .

The pass-through relay on the generator port is 100A. When generator is on, please ensure the total load and charge current will not exceed 100A.

The generator start signal shall connect to COM board GEN(NO,NC port) if users want to start generator remotely with generator start box. Please contact your local distributor to purchase the generator start box.



3.7.2 Generator Startup and Stop settings

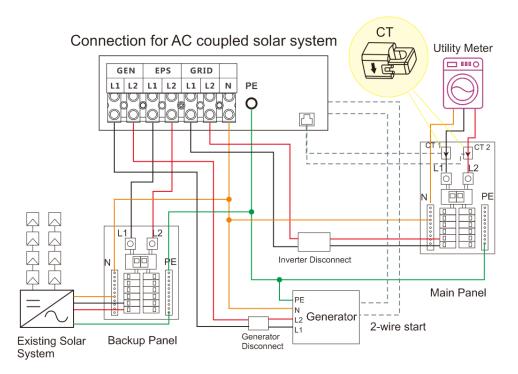


Depends on the Bat charge control setting, system will use either battery SOC or battery voltage to judge if system need to start or stop the generator.

- 1. The generator will be automatically started when battery is discharged to cut-off settings or there is force charge request from battery.
- 2.When the battery voltage or SOC reaches the Generator Charge start Volt/SOC settings, the generator will be started, and it will be stopped when battery voltage or SOC gets to Charge end Volt/SOC settings value.

3.8 AC Coupling Installation Connection

The inverter supports AC coupling connection with existing grid-interactive solar system. The existing solar system is connected to the inverter's EPS port.

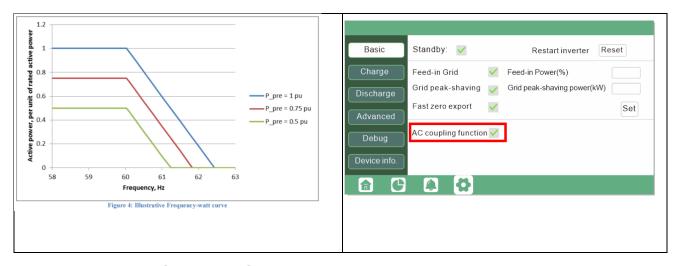


When grid is off, the hybrid inverter will work as a power source for the grid interactive inverter to synchronize and feed power to the micro-grid. The loads will be first supplied by solar power. If solar panels are generating more power than load consumption, the excess solar power will be stored to the battery. When solar power exceeds the sum of load power and max battery charging power, e.g. when battery is nearly full. The inverter will signal the grid interactive inverter to reduce power via the frequency shifting power reduction mechanism, thus to maintain the balance of generation and consumption of the microgrid system.

What is frequency shifting power reduction?

All UL1741SA compliant grid-interactive inverter has the Frequency-Watt feature, which requires the grid-interactive inverter to reduce power with the increasing of grid frequency when grid frequency is over 60Hz. The power will drop to zero before the over frequency trip threshold is reached.

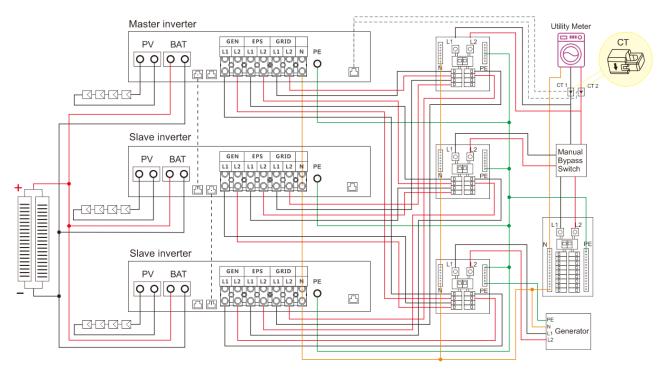
When the Luxpower hybrid inverter requires the grid interactive inverter to reduce power, it simply shift the output frequency up a bit, the grid-interactive inverter will limit its output power accordingly after sensing this frequency shift.



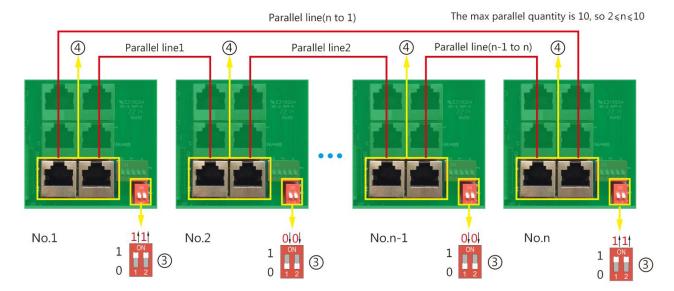
3.9 Parallel System Connection

3.9.1 Connection for paralleling system

The hybrid inverter supports parallel to expand power and energy capacity to suit different using scenarios. Up to 10 units can be paralleled to reach a capacity of 120kW. Wiring diagram is as below,



Please put the 2-bit CAN balancing resistor switch to ON status for the first and end inverter of the daisy chain loop.



If the parallel cable is not enough or long enough, please make a straight pin to pin cable

Settings for paralleling Function

After cable connection, please set parameters as below,

1. Set up monitoring for the system, add all dongles into one station. Users can login to visit the monitor system, Configuration->Plant Management->Add dongle to add dongles.



- 2. Enable share battery for the system if the system share one battery bank, otherwise disable the shared battery function
- 3. Set the system as a parallel group in the monitor system

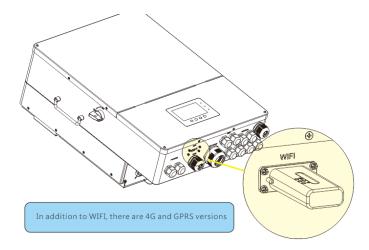


Please contact your inverter supplier for more detailed guidance for paralleling system

3.10 Monitor System Setup

3.10.1 Wifi/GPRS/4G/WLAN Dongle Connection

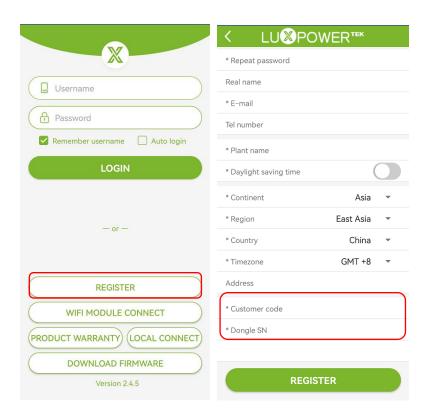
Plug the Wifi/4G/GPRS/WLAN module to the port marked with WiFi, then fasten it onto the inverter with the 4 screws provided with the dongle.



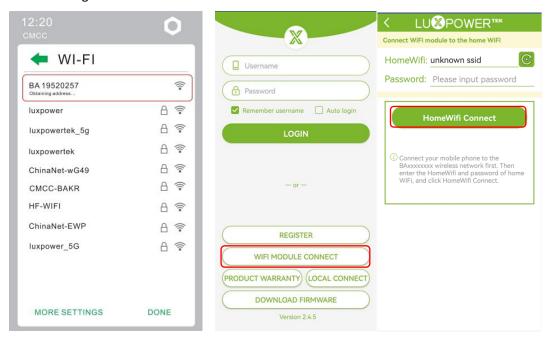
3.10.2 Configuring Wifi Dongle

1. Sign up an account on the mobile phone APP

The "customer code" is a code we assigned to your distributor or installer. You can contact your supplier for their code.



2 Connect your mobile phone to the "BAxxxxxxxxx" wireless network where "BAxxxxxxxxx" is the serial number of the WiFi dongle.



- 3. Click the "WiFi MODULE CONNECT" button on the APP
- 4. Select the home WiFi that the WiFi dongle is to be connected to, enter the WiFi's password. And then click "HomeWifi Connect". The WiFi dongle will restart and try to connect to our server automatically.
- 5. Check the LEDs' status on the WiFi dongle. The middle light should be solid lit when the WiFi dongle connects to our server successfully.



6. Now you can disconnect your mobile phone from the "BAxxxxxxxx" wireless network. Login on the LuxPowerView APP with your account, you'll find the inverter information already appears. Now you'll be able to monitor and control the inverter remotely on any smart phone or computer that has Internet connection.



3.10.3 Monitor System Setup

Users can use wifi dongle/WLAN dongle/4G dongle(Available from 2021 March for some countries) to monitor their inverter, and view the monitoring data on computer or on smart phone.

To view monitoring data on computer browser, just access: https://server.luxpowertek.com and login with their account.

To view data on smartphone, please download the LuxPowerView APP from Google Play or Apple APP store, then login with their user account.

Please download the following guides for setting up WiFi dongle and monitoring account at https://www.luxpowertek.com/download/

Document Reference:

1.Wifi Quick Guidance

Quick guidance for setting connection of WiFi module to home WiFi, you can also find a printed version in the packaging of the WiFi module.

2. Monitor system setup for Distributors and Monitor system setup for endusers

Account registration, the description of each items and parameters, setting parameters

 $3.Lux_Monitor_UI_Introduction$

Introduction of monitor interface

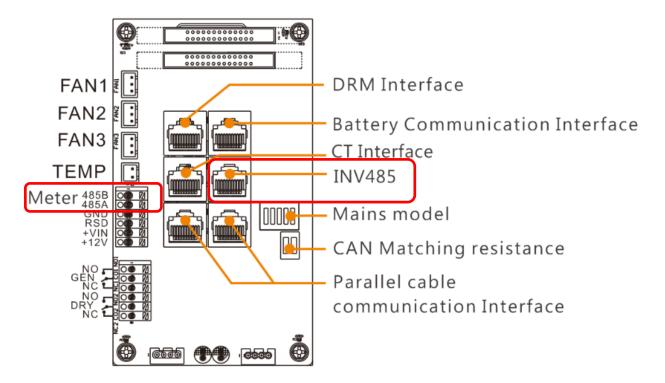
3.10.4 RS485 Communication

Battery Communication Interface: this port support both CAN and RS485 communication for battery.

Meter 485B&485A:these two pin are reserved for the third party if users want to use their own monitor system, but please note that it can only be used when the Meter is not connected.

INV485: this interface is shared with WIFI module. If WIFI module is not in use, engineer can use this interface to communicate with inverter and do some debugging, uses can ignore it if not necessary.

Please contact your distributor to get the protocol for third party APP development.



4. Operation Guide

4.1 Operation Mode

The inverter has different working mode to meet customers' various demands, the working modes are as below:

4.1.1 Self-usage Mode (Default)

In this mode, the priority order of load supply source is **Solar>Battery>Grid**. The priority order of solar power usage is **Load>Battery>Grid**.

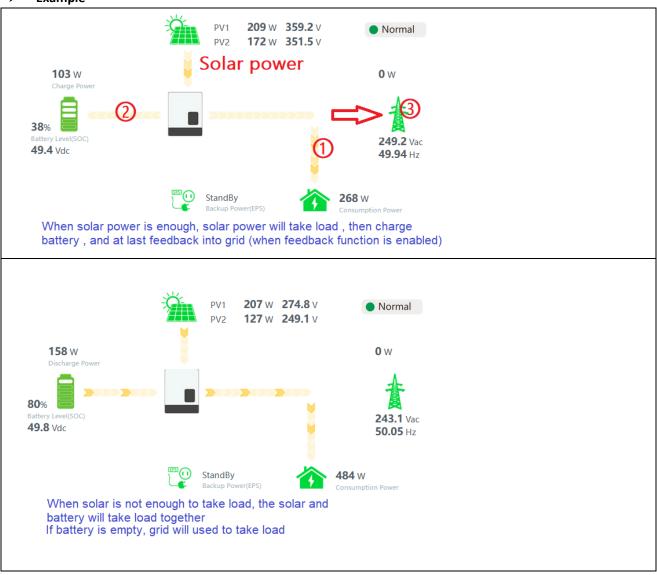
> Application Scenarios

Self consumption mode will increase self consumption rate of solar power and reduce the energy bill significantly

Related Settings

Effective when Charge Priority, AC Charge, and Forced discharge are disabled

> Example



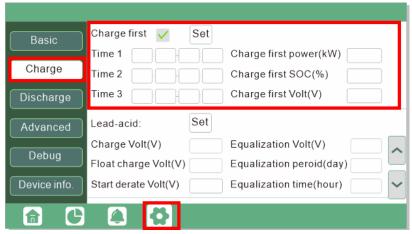
4.1.2 Charge First Mode

The priority order of solar power usage will be **Battery >Load >Grid**. During Charge Priority time period, load is first supplied with grid power. If there is excess solar power after battery charging, the excess solar power will take load together with grid power.

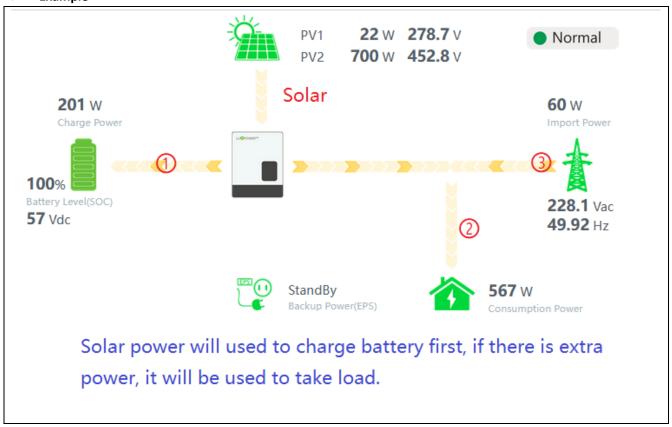
Application Scenarios

When users want to use solar power to charge battery, grid power to supply load.

Related Settings



Example



4.1.3 AC Charge Mode

Users can charge battery with grid power when electricity price is cheap, and discharge battery power to supply load or export to the grid when electricity price is high.

Application Scenarios

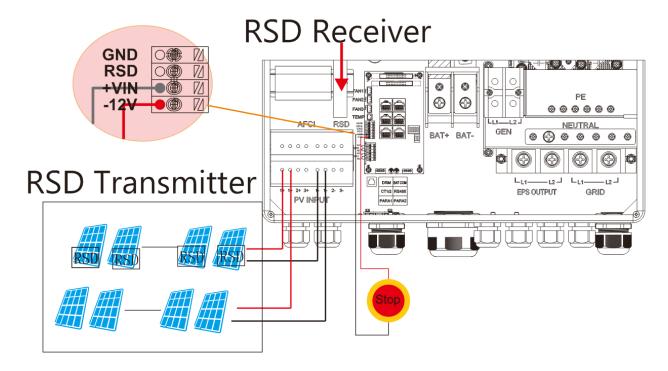
When users have a Time of Use(TOU) rate plan.

Related Settings



4.2 Rapid shutdown

The inverter includes a rapid shutdown system that complies with 2017 and 2020 NEC 690.12 requirements. A rapid shut switch should be connected to the terminals x and x on the inverter, and mounted on a readily accessible place out of the property.



The Rapid shut down switch should be connected to VIN and 12V.

In case of emergency, press the rapid shutdown switch, the PV conductors voltage will be reduced to less than 30V within 30 seconds.

4.3 LCD Display

Users can view inverter running status, real time power, daily and accumulated energy information conveniently on inverter LCD. In addition to the above information, users can also check alarm and fault record on the display for troubleshooting.

4.3.1 Viewing information and alarm/fault record

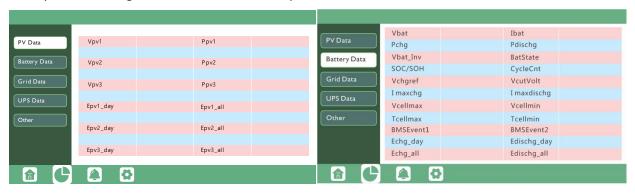
Home Page

Touch the screen to light it up if it's in sleep mode. The Home page will appear on the display. Users will see a system overview diagram along with the real time information of each component, such as battery SOC, battery charging/discharging power, grid import/export power, load power, etc. On the right part of the screen, users can check daily and accumulated solar energy, battery charged/discharged energy, grid imported/exported energy, as well as load consumption.

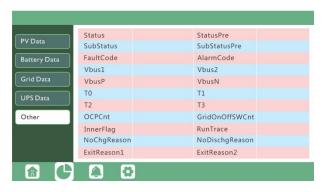


Detailed System Information

Click on the pie icon at the bottom of the screen, you'll be able to view the detailed real time solar information, battery information, grid information and EPS output information.







Fault/Alarm Information

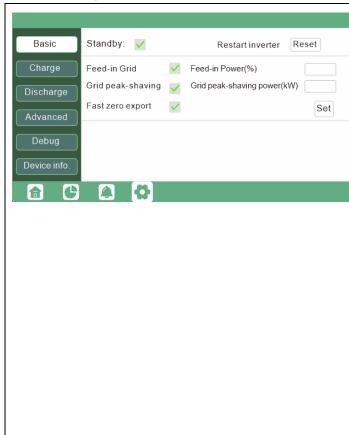
Touching the bell icon at the bottom of the screen, you'll see all current and historical fault & warning information on this page.



4.3.2 Setting Parameters

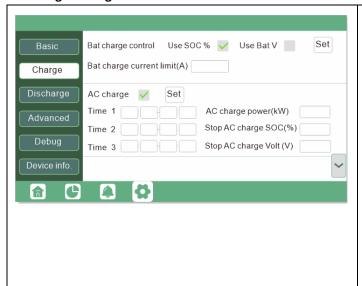
Clicking on the gear icon at the bottom of the screen, you'll get into the parameter setting page of the inverter.

1. Basic settings

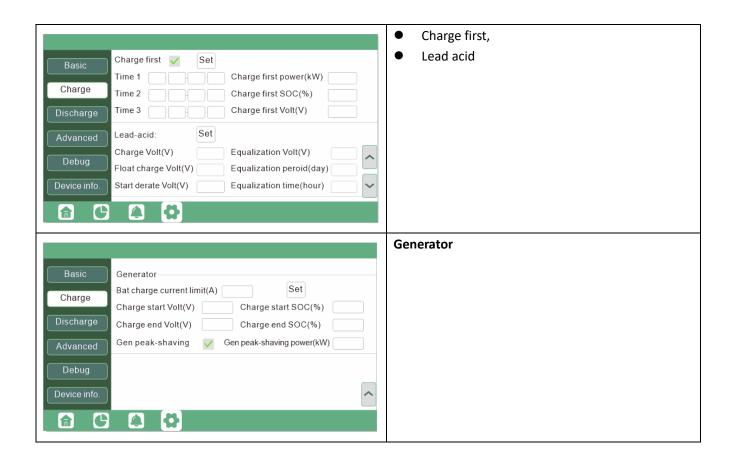


- Standby is for users to set the inverter in normal status or in standby status. In Standby status, the inverter will stop any charging or discharging operation, as well as solar-feed-in.
- Restart inverter: restart the system, please note the power maybe interrupted when restart
- "Feed-in Grid" is for users to set zero export function. If exporting solar power is not allowed, users need to disable "Feed-in Grid" option. If users' utility meter will be tripped with even a little solar export, "Fast zero export" can be enabled thus the export detection and adjustment will take place every 20mS, which will effectively avoid any solar power being exported. If export is allowed, users can enable "Feed-in Grid" and set a maximum allowable export limit in "Feed-in Power(%)" (in % term).
- Grid peak-shaving & Grid peak-shaving power(kW): is used to set the maximum power that the inverter will draw from its grid power.

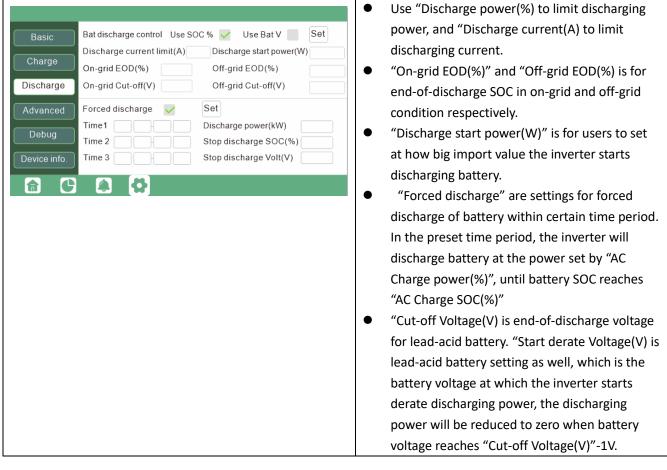
2. Charge setting



- Bat charge control: users can decide to use SOC or BatV to control charge and discharge logic depends on battery type.
- Bat charge current(A) is for users to set max charging current.
- AC Charge is setting for utility charging. If users want to use grid power to charge battery, then they can enable "AC Charge", set time periods when AC charging can happen, AC Charge power(%) to limit utility charging power, and "Stop AC Charge SOC(%)" as the target SOC for utility charging. "Stop AC Volt(V)" as the target battery voltage for utility charging.

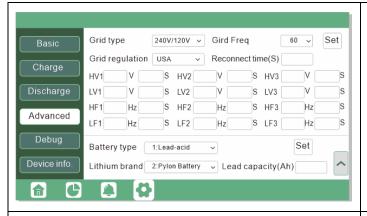


3. Disharge setting

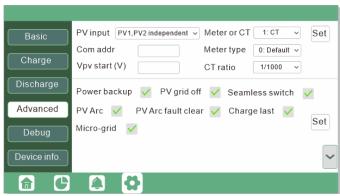


4. Advanced setting

Advanced setting is mainly used by installer after installation. Users can communication address, PV configuration type, start voltage of solar-feed-in operation, meter or CT for site metering, CT ratio, type of meter, type of battery, batter brand & capacity etc in this setting group



- Battery type can be No battery, lead-acid or lithium-ion.
- If lead-acid battery is selected, please select battery capacity according to lead-acid being used.
- If lithium-ion battery is selected, pleae choose the battery brand in the Lithium Type drop down list.



- The setting range of the RS485 communication address is from 001 to 255, and it's set to be 001 by default when manufactured.
- The supported CT ratio is 1000:1 and 3000:1.
 default CT ratio is 1000:1. If 3rd party CT is to be used, please ensure its CT ratio is either 1000:1 or 3000:1, and set CT ratio accordingly.
- Meter type , please select it according to the meter that's to be installed.
- "Power backup" is for users to set if the inverter provides backup power or not when the grid is lost. If users want load to be seamlessly transferred to inverter backup power, "Seamless switch" must be enabled. If customers don't have battery installed yet, but still wish to have inverter backup power with only solar panels connected, "PV Grid Off" can be enabled to use solar power to supply load when grid fails or load shedding happens.
- "Micro-grid" only needs to be set when generator is connected at the inverters grid port. With this option enabled, the inverter will use AC power to charge battery and won't export any power through grid port if AC power is present at inverter grid port.
- "Charge last" is used for scenarios where users want to use solar power in the order of loads -grid export -- battery charging.

4.4 Start-up and shut down the inverter

4.4.1 Start up the inverter

Step1. Turn on the battery system firstly, then turn on the DC breaker between battery and inverter.

Step2. Make sure the PV voltage of the strings are higher than 120V, and check if the inverter works in PV charge or PV charge back-up mode.

Step3. Make sure step1and 2 above work properly before turning on the grid power or generator breaker, and check if the inverter can go to bypass mode and on-grid mode normally.

4.4.2 Shut down the inverter

Danger: Do not disconnect the battery , PV and AC input power under load.

If there is emergency issue, and you have to shut down the inverter, please follow the steps as below.

Step1. Turn off the Grid breaker of the inverter.

Step2. Switch off the load breaker.

Step3. Turn off PV breaker and then battery breaker, waiting for the LCD to go off.

5. Troubleshooting & Maintenance

5.1 Regular Maintenance

Inverter Maintenance

- a. Check the inverter every 6 months or 1 year to verify if there are damages on cables, accessories, terminals and the inverter itself.
- b. Check the inverter every 6 months to verify if the operating parameter is normal and there is no abnormal heating or noise from the inverter.
- c. Check the inverter every 6 months to confirm there is nothing that covers the inverter heat sink, if there is, shut-down the inverter and clear the heat sink.

Battery Maintenance

Follow the manufacturer's requirements on maintenance. When you carry out these works on batteries, please make sure to fully shut-down the inverter for safety consideration.

5.2 LED Displays

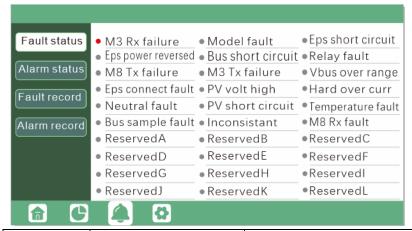
LED	Display	Description	Suggestion
Green LED	Solid lit	Working normally	
	Flashing	Firmware upgrading	Wait till upgrading complete
Yellow LED	Solid lit	Warning, inverter working	Need troubleshooting
Red LED	Solid lit	Fault, inverter stop work	Need troubleshooting

5.3 Troubleshooting Based On LCD Displays

Once there are any warning or fault occurring, users can troubleshoot according to the LED status and the warning/fault information on the LCD.

1. Fault on the LCD

If the dot on the left of fault item is red, it means the fault is active. When it is grey, it means the fault is deactive



Fault	Meaning	Troubleshooting	
M3 Rx	M3 microprocessor fails	Restart inverter, if the error still exists, contact Luxpower service or	
failure	to receive data from	your inverter supplier.	
	DSP		
Model fault	Incorrect model value	Restart inverter, if the error still exists, contact Luxpower service or	
		your inverter supplier.	
Eps short	Inverter detected	1. Check if the L1, L2 and N wires are connected correctly at inverter	
circuit	short-circuit on EPS	EPS output port;	
	output terminals	2. Disconnect the EPS breaker to see if fault remains. If fault persists,	
		contact Luxpower service or your inverter supplier.	
Eps power	Inverter detected power	Restart inverter, if the error still exists, contact Luxpower service or	
reversed	flowing into EPS port	your inverter supplier.	
Bus short	DC Bus is short circuited	Restart inverter, if the error still exists, contact Luxpower service or	
circuit		your inverter supplier.	
Relay fault	Relay abnormal	Restart inverter, if the error still exists, contact Luxpower service or	
		your inverter supplier.	
M8 Tx	DSP fails to receive data	Restart inverter, if the error still exists, contact Luxpower service or	
failure	from M8	your inverter supplier.	
	microprocessor		
M3 Tx	DSP fails to receive data	Restart inverter, if the error still exists, contact Luxpower service or	
failure	from M3	your inverter supplier.	
	microprocessor		
Vbus over	DC Bus voltage too high	Please check if the PV string voltage is within the inverter specification.	
range		If string voltage is within range, and this fault still appears, contact	
		Luxpower service or your inverter supplier.	
Eps connect	EPS port and grid port	Check if the wires on EPS port and grid port are connected correctly. If	

fault	are connected mixed up	the error exists, contact Luxpower service or your inverter supplier.	
PV volt high	PV voltage is too high	Please check if the PV string voltage is within the inverter specification.	
		If string voltage is within range, and this fault still appears, contact	
		Luxpower service o your inverter supplier.	
Hard over	Hardware level over	Restart inverter, if the error still exists, contact Luxpower service or	
curr	current protection	your inverter supplier.	
	triggered		
Neutral fault	Voltage between N and	Check if the neutral wire is connected correctly.	
	PE is greater than 30V		
PV short	Short circuit detected	Disconnect all PV strings from the inverter. If the error persists, contact	
circuit	on PV input	Luxpower service or your inverter supplier.	
Temperature	Heat sink temperature	Install the inverter in a place with good ventilation and having no direct	
fault	too high	sunlight. If the installation site is okay, please check if the NTC	
		connector inside the inverter is loose.	
Bus sample	Inverter detected DC	Restart inverter, if the error still exists, contact Luxpower service or	
fault	bus votage lower than	your inverter supplier.	
	PV input voltage		
Inconsistant	Sampled grid voltage	Restart inverter, if the error still exists, contact Luxpower service or	
	values of DSP and M8	your inverter supplier.	
	microprocessor are		
	inconsistent		
M8 Rx fault	M8 microprocessor fails	Restart inverter, if the error still exists, contact Luxpower service or	
	to receive data from	your inverter supplier.	
	DSP		

2. Alarm on the LCD

If the dot on the left of fault item is yellow, it means the fault is active. When it is grey, it means the fault is deactive



Alarm	Meaning	Troubleshooting
Bat com failure	Inverter fails to communicate with	Check if communication cable is correct, and if you
	battery	have chosen the correct battery brand on inverter LCD.
		If all is correct but this error persists, please contact
		Luxpower service or your inverter supplier.
AFCI com failure	Inverter fails to communicate with	Restart inverter, if the error persists, contact Luxpower
	AFCI module	service or your inverter supplier.
AFCI high	PV arc fault is detected	Check each PV string for correct open circuit voltage
		and short circuit current. If the PV strings are in good
		condition, please clear the fault on inverter LCD.
Meter com failure	Inverter fails to communicate with	1. Check if the communication cable is connected
	the meter	correctly and in good condition.
		2. Restart inverter. If the fault persists, contact
		Luxpower service or your inverter supplier.
Bat Fault	Battery cannot charge or discharge	1. Check the battery communication cable for correct
		pinout on both inverter and battery end;
		2. Check if you have chosen an incorrect battery
		brand;
		3. Check if there is fault on battery's indicator. If there
		is fault, please contact your battery supplier.
Auto test failure	Auto test failed	Only applied to Italy model
Lcd com failure	LCD fails to communicate with M3	Restart inverter. If fault still exists, contact Luxpower
	microprocessor	service or your inverter supplier.
Fwm mismatch	Firmware version mismatch	Restart inverter. If fault still exists, contact Luxpower
	between the microprocessors	service or your inverter supplier.
Fan stuck	Cooling fan(s) are stuck	Restart inverter. If fault still exists, contact Luxpower
		service or your inverter supplier.
Bat reversed	Battery is connected reversely	1. Check if battery is connected reversely;
		2. If fault persists, contact Luxpower service or your
		inverter supplier.
Trip by gfci high	Inverter detected leakage current	1. Check if there is ground fault on grid and load side;
	on AC side	2. Restart inverter. If the fault remains, contact
		Luxpower service or your inverter supplier.
Trip by dci high	Inverter detected high DC injection	Restart inverter. If fault still exists, contact Luxpower
	current on grid port	service or your inverter supplier.
PV short circuit	Inverter detected short circuited PV	1. Check if each PV string is connected correctly;
	input	2. Restart the inverter. If fault persists, please contact
		Luxpower service or your inverter supplier.
GFCI module fault	GFCI module is abnormal	Restart inverter. If fault still exists, contact Luxpower
		service or your inverter supplier.
Bat volt high	Battery voltage too high	Check if battery voltage exceeds 59.9V, battery voltage
		should be within inverter specification.
Bat volt low	Battery voltage too low	Check if battery voltage is under 40V, battery voltage
		should be within inverter specification.

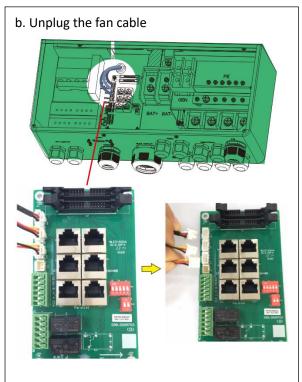
Bat open	Battery is disconnected from inverter	Check battery breaker or battery fuse.
Offgrid overload	Overload on EPS port	Check if load power on inverter EPS port is within
		inverter specification.
Offgrid overvolt	EPS voltage is too high	Restart inverter. If fault still exists, contact Luxpower
		service or your inverter supplier.
Meter reversed	Meter is connected reversely	Check if meter communication cable is connected
		correctly on inverter and meter side.
Offgrid dcv high	High DC voltage component on EPS	Restart inverter. If fault still exists, contact Luxpower
	output when running off-grid	service or your inverter supplier.
RSD Active	Rapid shutdown activated	Check if the RSD switch is pressed.

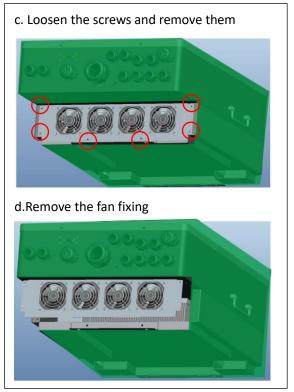
5.4 Fan replacement

Please check and clean the fans regularly. The recommended period is 6 months.

Please replace the fan following up the below diagram if there is problem with the fans. Turn off the system and wait for more than 5 minutes before disassembling the machine.

a. Open the wiring cover





- e. Loosen the waterproof connector
- f. Remove the fan and replace it
- g. After the fan is installed, follow the steps above in a reverse order to assemble the fan kits back to inverter.